



Westix Adhesives  
Div. of Western American, Inc.  
1518 Taney St. North Kansas City, MO 64116

Phone: 816.421.3000 | Fax: 816.421.3122 | [www.westix.net](http://www.westix.net)

## ST220 Product Bulletin

### GENERAL INFORMATION

ST220 was formulated as a translucent white colored, medium setting hot melt glue stick. Bonds multiple substrates including plastic, wood, paper, metal, and upholstery.

<b>Application Temperature</b>	340°- 375°F
<b>Viscosity at 350° F</b>	10,450 ± 10% cps.
<b>Melt Point</b>	190° F ± 5° F
<b>Set Speed</b>	Medium Slow
<b>Product Form</b>	Hot Melt Glue Sticks
<b>Shelf Life</b>	3 plus years

Components contained in this product conform to USDA and FDA regulations for use in food packaging, as stated in the Federal Food and Drug and Cosmetic Act, Title 21 under section 175 - 105. This guarantee is also intended to comply with USDA's "Policy Governing Inspection of Packaging Materials".

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Note: The data presented is based upon tests believed to be reliable; however, Western American, Inc., does not guarantee their accuracy  
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